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## **HIDING TAILGATE HINGES**

### **INSTRUCTIONS**



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#### **KIT CONTENTS:**

*please ensure that all the contents have been included...*

- 2 - 1/4" steel hinge plates
- 2 - nylon hinge trunnion
- 2 - 3/8" x 1 1/4" button hex bolts
- 2 - 3/8" tooth washers
- 1 - 36" length of foam tape

#### **TOOLS REQUIRED:**

grinder, bench, hand held or belt sander will do, 2 "C" clamps, two 40" 2x4's, 20 feet of rope or a ratcheting strap, 7/32" Allen wrench welder

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#### **INSTALLATION TIME: 1 hour.**

1. Clamp the 2x4 to the rear cross-member so as to support the tailgate. Use the rope or strap to keep the tailgate from falling off the 2x4.
2. Adjust the height of the tailgate so that the top of the gate is flush with the bend.
3. Install the hinges into the tailgate. The hinge plates are designed to have some material removed from the mounting surface in order to fit.
4. Grind hinge plates to achieve the correct fit. When satisfied, tack-weld the hinge plates to the bed.
5. Fit & install the selected latch system (Pro's Pick Hidden Latch Kit?). When finished, weld the hinge plates in securely. The foam tape provided is to keep the tailgate and bedside from touching.

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